

EFFECT OF AGE AT HARVEST, CROPPING SYSTEM AND VARIETY ON SOME ATTRIBUTES OF HIGH QUALITY CASSAVA FLOUR

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IFSERAR

INTRODUCTION

- ❖ Cassava (*Manihot esculenta* Crantz) (Nweke *et al.*, 2002).
 - ▶ Production (IITA, 2015).
 - ▶ Perishability (Beeching *et al.*, 2002).
 - ▶ Harvesting (FAO, 2006)
 - ▶ Cultural practices (Cameron *et al.*, 2008) and (Wiesler *et al.*, 2010)
 - ▶ Cassava varieties
- ❖ High Quality Cassava Flour (HQCF) (Sanni *et al.*, 2009)
 - Uses of HQCF
 - Government policy

OBJECTIVE

The objective of this study therefore was to evaluate the impact of age at harvest (AH), cropping system (CS) and variety on some attributes of HQCF

MATERIALS AND METHODS

MATERIALS

TMS 30572

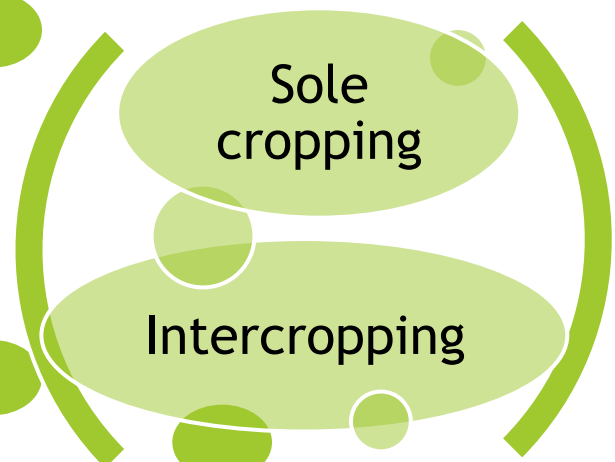
TMS 97JW2

TMS 98505

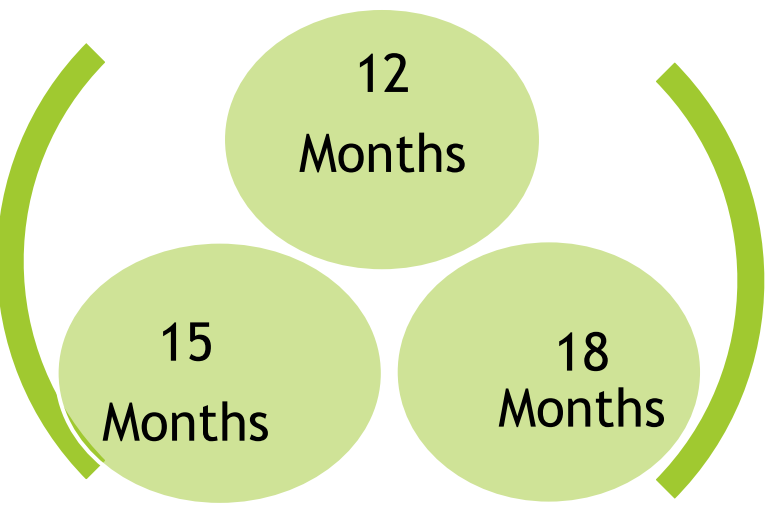
TMS 01/1371

TMS 01/1368

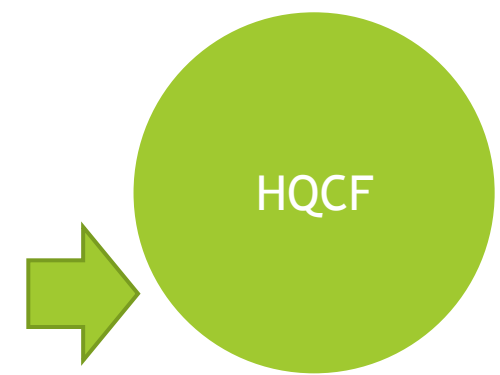
5 Cassava Varieties



2 Cropping Systems



3 Age at harvest



1 Product
(Adekunle *et al.*, 2012)

➤ *Chemical Analyses*

- ▶ Determination of proximate composition (AOAC, 2000)
- ▶ Determination of mineral matter

➤ *Determination of functional properties*

- ▶ Swelling power and solubility index (Leach *et al.*, 1959)
- ▶ Determination of water absorption index (Nwosu *et al.*, 2010)
- ▶ Determination of bulk density (Akpapunam and Markakis, 1981)
- ▶ Determination of dispersibility (Kulkarni, 1991)
- ▶ Determination of pasting properties (Rapid Visco Analyser-Tecmaster, Pertens Instruments, Australia)

➤ *Determination of physicochemical properties*

- Determination of pH (AOAC, 2000)
- Determination of total titratable acidity (AOAC, 2000)
- Colour analysis (Chroma Meter: CR-410; Konica Minolta, INC, Japan)

➤ *Data Analysis*

- Data were analysed using General Linear Model (GLM) on Statistical Analysis System (SAS, 2013).

RESULTS AND DISCUSSION

| Table 1: Proximate Composition of HQCF as Affected by Age at Harvest, Cropping System and Variety of Cassava Roots | | | | | | | | |
|--|-----------------|----------------------|--------------|------------|-----------------|-------------|------------|--------------|
| Age at Harvest | Cassava Variety | Cropping System (CS) | Moisture (%) | Ash (%) | Crude Fibre (%) | Protein (%) | Fat (%) | CHO (%) |
| 12 Months | TMS | Intercropping | 5.80 | 1.00 | 0.40 | 0.69 | 0.09 | 92.02 |
| | 30572 | Sole cropping | 5.50 | 1.00 | 0.23 | 0.67 | 0.25 | 92.35 |
| | TMS | Intercropping | 4.40 | 1.50 | 0.11 | 0.44 | 0.08 | 93.47 |
| | 97JW2 | Sole cropping | 5.90 | 1.50 | 0.16 | 0.41 | 0.19 | 91.84 |
| | TMS | Intercropping | 5.10 | 1.50 | 0.22 | 0.54 | 0.10 | 92.54 |
| | 98505 | Sole cropping | 3.60 | 1.50 | 0.20 | 0.60 | 0.10 | 94.00 |
| | TMS | Intercropping | 8.30 | 1.75 | 0.10 | 0.43 | 0.18 | 89.24 |
| | 01/1371 | Sole cropping | 4.30 | 2.00 | 0.41 | 0.77 | 0.08 | 92.44 |
| | TMS | Intercropping | 6.30 | 1.50 | 0.13 | 0.46 | 0.14 | 91.47 |
| | 01/1368 | Sole cropping | 4.90 | 1.75 | 0.29 | 0.57 | 0.15 | 92.34 |
| 15 Months | TMS | Intercropping | 5.10 | 1.25 | 0.09 | 0.46 | 0.11 | 92.99 |
| | 30572 | Sole cropping | 6.20 | 1.00 | 0.04 | 0.41 | 0.56 | 91.79 |
| | TMS | Intercropping | 5.10 | 1.25 | 0.12 | 0.53 | 0.65 | 92.35 |
| | 97JW2 | Sole cropping | 6.60 | 1.00 | 0.12 | 0.40 | 0.12 | 91.76 |
| | TMS | Intercropping | 5.10 | 1.00 | 0.13 | 0.45 | 0.87 | 92.45 |
| | 98505 | Sole cropping | 6.00 | 1.00 | 0.12 | 0.41 | 0.15 | 92.32 |
| | TMS | Intercropping | 5.30 | 1.75 | 0.07 | 0.33 | 0.26 | 92.29 |
| | 01/1371 | Sole cropping | 6.20 | 1.50 | 0.12 | 0.35 | 0.25 | 91.58 |
| | TMS | Intercropping | 5.40 | 1.25 | 0.10 | 0.45 | 0.38 | 92.42 |
| | 01/1368 | Sole cropping | 5.30 | 1.00 | 0.13 | 0.43 | 0.13 | 93.01 |
| 18 Months | TMS | Intercropping | 8.07 | 1.78 | 0.04 | 0.65 | 0.14 | 89.32 |
| | 30572 | Sole cropping | 7.08 | 1.75 | 0.06 | 0.66 | 0.38 | 90.07 |
| | TMS | Intercropping | 7.65 | 1.68 | 0.13 | 0.68 | 0.34 | 89.52 |
| | 97JW2 | Sole cropping | 8.15 | 1.75 | 0.12 | 0.55 | 0.97 | 88.46 |
| | TMS | Intercropping | 7.75 | 1.53 | 0.12 | 0.52 | 0.28 | 89.80 |
| | 98505 | Sole cropping | 9.16 | 1.93 | 0.06 | 0.36 | 0.52 | 87.97 |
| | TMS | Intercropping | 7.41 | 4.30 | 0.15 | 0.74 | 0.36 | 87.04 |
| | 01/1371 | Sole cropping | 8.43 | 3.08 | 0.28 | 0.33 | 0.77 | 87.11 |
| | TMS | Intercropping | 8.44 | 3.18 | 0.21 | 0.97 | 0.45 | 86.75 |
| | 01/1368 | Sole cropping | 8.47 | 2.78 | 0.11 | 0.56 | 0.13 | 87.95 |
| | | Range | 3.60-9.16% | 1.00-4.30% | 0.04-0.41% | 0.33-0.97% | 0.08-0.97% | 86.75-94.00% |
| | | LSD | 0.511 | 0.188 | 0.027 | 0.049 | 0.007 | 0.583 |
| | | Age | *** | *** | *** | *** | *** | *** |
| | | CS | ns | ns | *** | ns | *** | ns |
| | | Variety | ns | *** | *** | *** | *** | *** |
| | | Age*CS | ns | ns | *** | *** | *** | ns |

Table 2: Mineral composition of HQCF as affected by age at harvest, cropping pattern and variety

| Age of Harvest | Cassava Variety | Cropping Pattern (CP) | Manganese (mg/Kg) | Magnesium (mg/Kg) | Iron (mg/Kg) | Potassium (mg/Kg) | Sodium (mg/Kg) |
|----------------|-----------------|-----------------------|-------------------|-------------------|--------------|-------------------|----------------|
| 12 Months | TMS | Intercropping | 2.00 | 213.30 | ND | 30.20 | 50.50 |
| | 30572 | Sole cropping | 4.10 | 208.20 | ND | ND | 66.50 |
| | TMS | Intercropping | 3.90 | 194.90 | 1.70 | 11.60 | 79.60 |
| | 97JW2 | Sole cropping | 3.20 | 186.80 | 9.40 | 14.70 | 63.60 |
| | TMS | Intercropping | 2.40 | 221.30 | 1.00 | 20.40 | 56.90 |
| | 98505 | Sole cropping | 1.70 | 203.90 | ND | 5.70 | 72.20 |
| | TMS | Intercropping | 3.80 | 227.10 | ND | 20.90 | 114.10 |
| | 01/1371 | Sole cropping | 4.30 | 228.00 | ND | 2.70 | 95.50 |
| | TMS | Intercropping | 1.80 | 215.50 | 20.20 | 9.10 | 40.30 |
| | 01/1368 | Sole cropping | 2.00 | 222.00 | 14.40 | 23.40 | 58.60 |
| 15 Months | TMS | Intercropping | 1.80 | 48.60 | ND | 293.20 | 31.70 |
| | 30572 | Sole cropping | 3.10 | 52.90 | ND | 269.80 | 9.80 |
| | TMS | Intercropping | 2.00 | 48.70 | 1.70 | 279.60 | 5.00 |
| | 97JW2 | Sole cropping | 2.70 | 45.10 | 14.40 | 274.40 | ND |
| | TMS | Intercropping | 2.60 | 49.90 | ND | 272.70 | 31.60 |
| | 98505 | Sole cropping | 2.60 | 49.70 | ND | 300.20 | 34.60 |
| | TMS | Intercropping | 1.60 | 49.40 | 1.00 | 273.80 | ND |
| | 01/1371 | Sole cropping | 3.00 | 52.80 | 20.20 | 284.60 | 30.40 |
| | TMS | Intercropping | 2.20 | 49.20 | 9.40 | 274.00 | 14.60 |
| | 01/1368 | Sole cropping | 2.50 | 51.80 | ND | 262.70 | 22.90 |
| 18 Months | TMS | Intercropping | 1.40 | 55.40 | 9.30 | 905.00 | 195.70 |
| | 30572 | Sole cropping | 0.40 | 52.60 | 1.60 | 0.60 | 176.30 |
| | TMS | Intercropping | 1.30 | 53.50 | 4.40 | 842.20 | 79.30 |
| | 97JW2 | Sole cropping | 1.30 | 53.60 | 7.30 | 873.00 | 51.80 |
| | TMS | Intercropping | 0.70 | 48.70 | 11.20 | 785.50 | 59.90 |
| | 98505 | Sole cropping | 0.80 | 50.10 | 5.90 | 862.80 | 69.00 |
| | TMS | Intercropping | 1.40 | 56.90 | 6.60 | 956.60 | 140.20 |
| | 01/1371 | Sole cropping | 2.10 | 51.10 | 11.40 | 927.70 | 212.30 |
| | TMS | Intercropping | 1.00 | 55.00 | 5.40 | 911.80 | 153.40 |
| | 01/1368 | Sole cropping | 0.10 | 59.10 | 6.90 | 806.00 | 78.50 |
| | | Range | 0.10 - 4.30 | 45.10 - 228.00 | 1.00 - 20.20 | 0.60 - 956.60 | 5.00 - 212.30 |
| | | LSD | 0 | 0 | 0 | 0 | 0 |
| | | Age | *** | *** | *** | *** | *** |
| | | CP | *** | *** | *** | *** | *** |
| | | Variety | *** | *** | *** | *** | *** |
| | | Age*CP | *** | *** | *** | *** | *** |

Table 3: The pH, TTA and colour of HQCF as affected by age at harvest, cropping pattern and variety

| Age of Harvest (Months) | Cassava Variety | Cropping Pattern (CP) | pH | TTA (%) | L* | a* | b* |
|-------------------------|-----------------|-----------------------|-----------|-------------|----------------|-------------|--------------|
| 12 | TMS | Intercropping | 6.88 | 0.16 | 108.81 | 0.68 | 14.21 |
| | 30572 | Sole cropping | 7.24 | 0.09 | 113.48 | 0.62 | 14.51 |
| | TMS | Intercropping | 6.49 | 0.34 | 117.07 | 0.38 | 12.91 |
| | 97JW2 | Sole cropping | 8.51 | 0.23 | 104.59 | 0.24 | 14.30 |
| | TMS | Intercropping | 8.04 | 0.38 | 106.75 | 0.43 | 13.10 |
| | 98505 | Sole cropping | 8.93 | 0.34 | 99.55 | 0.40 | 12.19 |
| | TMS | Intercropping | 8.15 | 0.04 | 108.22 | 0.53 | 16.83 |
| | 01/1371 | Sole cropping | 8.69 | 0.05 | 114.32 | 0.54 | 16.63 |
| | TMS | Intercropping | 6.37 | 0.20 | 107.56 | 0.84 | 14.19 |
| | 01/1368 | Sole cropping | 7.85 | 0.11 | 116.16 | 0.57 | 14.66 |
| 15 | TMS | Intercropping | 4.90 | 0.18 | 112.61 | 0.76 | 10.91 |
| | 30572 | Sole cropping | 6.97 | 0.03 | 112.59 | 0.76 | 10.87 |
| | TMS | Intercropping | 5.35 | 0.21 | 116.45 | 1.25 | 13.92 |
| | 97JW2 | Sole cropping | 4.98 | 0.18 | 118.80 | 1.13 | 11.48 |
| | TMS | Intercropping | 4.73 | 0.17 | 117.05 | 1.14 | 11.31 |
| | 98505 | Sole cropping | 7.01 | 0.05 | 113.26 | 0.87 | 12.36 |
| | TMS | Intercropping | 6.14 | 0.06 | 117.54 | 0.91 | 9.90 |
| | 01/1371 | Sole cropping | 7.09 | 0.03 | 114.32 | 1.89 | 13.73 |
| | TMS | Intercropping | 4.82 | 0.21 | 118.07 | 0.78 | 10.28 |
| | 01/1368 | Sole cropping | 6.27 | 0.07 | 118.53 | 1.30 | 11.61 |
| 18 | TMS | Intercropping | 6.43 | 0.13 | 103.71 | 1.20 | 16.59 |
| | 30572 | Sole cropping | 6.50 | 0.18 | 105.25 | 1.06 | 15.18 |
| | TMS | Intercropping | 5.02 | 0.38 | 101.88 | 2.24 | 21.13 |
| | 97JW2 | Sole cropping | 5.31 | 0.29 | 103.46 | 2.25 | 20.90 |
| | TMS | Intercropping | 4.79 | 0.45 | 100.45 | 0.56 | 13.68 |
| | 98505 | Sole cropping | 8.80 | 0.36 | 108.11 | 1.33 | 14.26 |
| | TMS | Intercropping | 5.45 | 0.41 | 98.75 | 2.39 | 28.03 |
| | 01/1371 | Sole cropping | 7.12 | 0.07 | 108.32 | 1.34 | 17.95 |
| | TMS | Intercropping | 8.46 | 0.04 | 98.39 | 1.42 | 16.52 |
| | 01/1368 | Sole cropping | 6.50 | 0.13 | 101.26 | 0.95 | 14.09 |
| | | Range | 4.73-8.93 | 0.03 - 0.45 | 98.39 - 118.80 | 0.24 - 2.39 | 9.90 - 28.03 |
| | | LSD | 0.0419 | 0.0419 | 0.2733 | 0.049 | 0.1652 |
| | | Age | *** | *** | *** | *** | *** |
| | | CP | *** | *** | ns | *** | ns |
| | | Variety | *** | *** | *** | *** | *** |

Table 4: Functional properties of HQCF as affected by age at harvest, cropping pattern and variety

| Age at Harvest (Months) | Cassava Variety | Cropping Pattern (CP) | Water Absorption Index (%) | Bulk Density (g/ml) | Dispersibility (%) | Swelling Power | Solubility Index (%) |
|-------------------------|-----------------|-----------------------|----------------------------|---------------------|--------------------|----------------|----------------------|
| 12 | TMS | Intercropping | 120.80 | 0.67 | 66.50 | 7.10 | 31.50 |
| | 30572 | Sole cropping | 117.60 | 0.67 | 70.00 | 8.22 | 36.00 |
| | TMS | Intercropping | 130.40 | 0.65 | 67.50 | 8.08 | 24.00 |
| | 97JW2 | Sole cropping | 115.20 | 0.65 | 71.00 | 8.48 | 32.00 |
| | TMS | Intercropping | 116.00 | 0.63 | 71.00 | 7.96 | 28.00 |
| | 98505 | Sole cropping | 116.80 | 0.74 | 71.50 | 9.47 | 28.00 |
| | TMS | Intercropping | 142.40 | 0.65 | 65.00 | 8.43 | 28.00 |
| | 01/1371 | Sole cropping | 140.80 | 0.71 | 59.00 | 7.09 | 33.00 |
| | TMS | Intercropping | 118.00 | 0.67 | 70.00 | 6.18 | 26.00 |
| | 01/1368 | Sole cropping | 123.60 | 0.63 | 69.00 | 8.50 | 23.50 |
| 15 | TMS | Intercropping | 140.00 | 0.67 | 69.00 | 7.01 | 11.00 |
| | 30572 | Sole cropping | 130.80 | 0.70 | 65.00 | 7.99 | 16.00 |
| | TMS | Intercropping | 138.00 | 0.67 | 65.00 | 7.49 | 13.50 |
| | 97JW2 | Sole cropping | 144.00 | 0.66 | 68.00 | 7.71 | 17.00 |
| | TMS | Intercropping | 158.40 | 0.65 | 66.00 | 8.41 | 17.50 |
| | 98505 | Sole cropping | 148.00 | 0.67 | 65.00 | 8.09 | 14.00 |
| | TMS | Intercropping | 141.20 | 0.67 | 59.50 | 7.70 | 15.50 |
| | 01/1371 | Sole cropping | 164.80 | 0.71 | 55.50 | 7.62 | 11.50 |
| | TMS | Intercropping | 140.80 | 0.67 | 69.00 | 7.17 | 9.50 |
| | 01/1368 | Sole cropping | 153.20 | 0.65 | 68.00 | 8.03 | 11.00 |
| 18 | TMS | Intercropping | 136.00 | 0.66 | 62.00 | 6.12 | 1.00 |
| | 30572 | Sole cropping | 144.00 | 0.69 | 66.00 | 6.20 | 1.50 |
| | TMS | Intercropping | 124.00 | 0.70 | 65.50 | 6.76 | 3.50 |
| | 97JW2 | Sole cropping | 136.00 | 0.71 | 64.50 | 6.10 | 4.00 |
| | TMS | Intercropping | 128.00 | 0.77 | 67.00 | 6.00 | 2.50 |
| | 98505 | Sole cropping | 136.00 | 0.73 | 61.00 | 6.74 | 1.00 |
| | TMS | Intercropping | 192.00 | 0.67 | 48.00 | 6.88 | 3.50 |
| | 01/1371 | Sole cropping | 188.00 | 0.67 | 56.00 | 7.67 | 3.00 |
| | TMS | Intercropping | 144.00 | 0.71 | 62.00 | 7.17 | 2.50 |
| | 01/1368 | Sole cropping | 172.00 | 0.71 | 56.50 | 6.93 | 2.00 |
| | | Range | 115.20-192.00 | 0.63-0.77 | 48.00-71.50 | 6.00-9.47 | 1.00-36.00 |
| | | LSD | 2.7366 | 0.0071 | 0.6192 | 0.2245 | 1.2231 |
| | | Age | *** | *** | *** | *** | *** |
| | | CP | ns | *** | ns | *** | ns |
| | | Variety | *** | *** | *** | *** | *** |

Table 5: Pasting properties of HQCF as affected by age at harvest, cropping pattern and variety

| Age of Harvest (Months) | Cassava Variety | Cropping Pattern (CP) | Peak Viscosity (RVU) | Trough (RVU) | Break- down (RVU) | Final Viscosity (RVU) | Setback (RVU) | Peak Time (min) | PT (°C) |
|-------------------------|-----------------|-----------------------|----------------------|----------------|-------------------|-----------------------|---------------|-----------------|---------------|
| 12 | TMS | Intercropping | 245.29 | 127.63 | 117.67 | 165.79 | 38.17 | 4.10 | 75.13 |
| | 30572 | Sole cropping | 171.42 | 84.29 | 87.13 | 115.88 | 31.58 | 4.27 | 77.08 |
| | TMS | Intercropping | 279.83 | 152.71 | 127.13 | 210.13 | 57.42 | 4.33 | 75.98 |
| | 97JW2 | Sole cropping | 285.42 | 129.71 | 155.71 | 179.04 | 49.33 | 4.17 | 77.55 |
| | TMS | Intercropping | 325.92 | 138.92 | 187.00 | 190.75 | 51.83 | 4.20 | 76.70 |
| | 98505 | Sole cropping | 338.75 | 146.25 | 192.50 | 191.29 | 45.04 | 4.44 | 78.75 |
| | TMS | Intercropping | 285.13 | 181.21 | 103.92 | 253.75 | 72.54 | 4.40 | 76.28 |
| | 01/1371 | Sole cropping | 289.08 | 143.96 | 145.13 | 194.13 | 50.17 | 3.93 | 74.65 |
| | TMS | Intercropping | 193.71 | 103.83 | 89.88 | 140.67 | 36.83 | 4.17 | 76.65 |
| | 01/1368 | Sole cropping | 336.50 | 134.88 | 201.63 | 186.17 | 51.29 | 3.97 | 75.88 |
| 15 | TMS | Intercropping | 299.88 | 144.38 | 155.50 | 196.50 | 52.13 | 4.27 | 75.08 |
| | 30572 | Sole cropping | 283.33 | 129.54 | 153.79 | 192.96 | 63.42 | 4.33 | 76.30 |
| | TMS | Intercropping | 331.33 | 165.29 | 166.04 | 226.54 | 61.25 | 4.07 | 76.33 |
| | 97JW2 | Sole cropping | 357.13 | 160.29 | 196.83 | 219.13 | 58.83 | 4.24 | 75.90 |
| | TMS | Intercropping | 278.75 | 135.88 | 142.88 | 194.21 | 58.33 | 4.27 | 76.70 |
| | 98505 | Sole cropping | 330.25 | 136.92 | 193.33 | 199.33 | 62.42 | 4.07 | 75.58 |
| | TMS | Intercropping | 330.29 | 159.21 | 171.08 | 226.08 | 66.88 | 4.37 | 75.13 |
| | 01/1371 | Sole cropping | 355.50 | 192.08 | 163.42 | 261.92 | 69.83 | 4.63 | 74.25 |
| | TMS | Intercropping | 404.42 | 181.88 | 222.54 | 240.04 | 58.17 | 4.04 | 75.88 |
| | 01/1368 | Sole cropping | 347.83 | 157.17 | 190.67 | 226.29 | 69.13 | 4.37 | 77.03 |
| 18 | TMS | Intercropping | 266.21 | 124.58 | 141.63 | 180.17 | 55.58 | 4.34 | 75.50 |
| | 30572 | Sole cropping | 282.38 | 121.92 | 160.46 | 169.04 | 47.13 | 4.27 | 75.88 |
| | TMS | Intercropping | 283.96 | 141.21 | 142.75 | 194.96 | 53.75 | 4.37 | 77.88 |
| | 97JW2 | Sole cropping | 297.50 | 156.33 | 141.17 | 207.75 | 51.42 | 4.40 | 76.63 |
| | TMS | Intercropping | 293.25 | 162.29 | 130.96 | 166.79 | 46.17 | 4.50 | 76.73 |
| | 98505 | Sole cropping | 322.54 | 130.08 | 192.46 | 196.42 | 66.33 | 4.60 | 77.08 |
| | TMS | Intercropping | 290.42 | 181.96 | 109.21 | 246.38 | 65.17 | 5.27 | 74.65 |
| | 01/1371 | Sole cropping | 318.21 | 244.92 | 73.29 | 328.88 | 83.96 | 5.54 | 76.68 |
| | TMS | Intercropping | 323.33 | 153.33 | 170.00 | 214.63 | 61.29 | 5.10 | 74.50 |
| | 01/1368 | Sole cropping | 353.25 | 215.79 | 137.46 | 277.71 | 61.92 | 5.17 | 76.25 |
| | | Range | 171.42 - 404.42 | 84.29 - 244.92 | 73.29 - 222.54 | 115.88 - 328.88 | 31.58 - 83.96 | 3.93 - 5.54 | 74.25 - 78.75 |
| | | LSD | 14.768 | 10.434 | 11.017 | 14.345 | 4.0868 | 0.1319 | 1.8246 |
| | | Age | *** | ns | *** | ns | ns | *** | ns |
| | | CP | ns | ns | ns | ns | ns | ns | ns |
| | | Variety | ns | ns | *** | ns | ns | ns | ns |
| | | Age*CP | ns | ns | ns | ns | ns | ns | ns |
| | | Age*Variety | ns | ns | ns | ns | ns | ns | ns |
| | | Variety*CP | ns | ns | ns | ns | ns | ns | ns |
| | | Age*Variety*CP | ns | ns | ns | ns | ns | ns | ns |

CONCLUSION

- ▶ Age at harvest had significant ($p < 0.05$) effect on most of the quality attributes of HQCF except some of the pasting properties
- ▶ Therefore, age at harvest is an important factor to be put into consideration with the quality of the final product in mind
- ▶ Cropping system did not have significant ($p < 0.05$) effect on the proximate composition (except fat) and pasting properties of HQCF
- ▶ Varietal differences affected most of the attributes in HQCF and therefore should be considered before cultivation with the final use of the cassava roots in view

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